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for Future Generations



YT-520 / 525 / 530 / 535 Series

Snap Acting Relay

Product manual



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1 Introduction

1.1 General Information for the users

Thank you for purchasing Rotork YTC Limited products. Each product has been fully inspected after its production to offer you the highest quality and reliable performance. Please read the product manual carefully prior to installing and commissioning the product.

- Installation, commissioning, and maintenance of the product may only be performed by trained specialist personnel who have been authorized by the plant operator accordingly.
- The manual should be provided to the end-user.
- The manual can be altered or revised without any prior notice. Any changes in product's specification, design, and/or any components may not be printed immediately but until the following revision of the manual.
- The manual should not be duplicated or reproduced for any purpose without prior approval from Rotork YTC Limited Gimpo-si, South Korea.
- In case of any other problems that are not stated in this manual, please make immediate contact Rotork YTC Limited.

1.2 Manufacturer Warranty

- For the safety, it is important to follow the instructions in the manual. Manufacturer will not be responsible for any damages caused by user's negligence.
- Any modifications or repairs to the product may only be performed if expressed in this manual. Injuries and physical damages caused by customer's modifying or repairing the product without a prior consultation with Rotork YTC Limited will not be compensated. If any alterations or modifications are necessary, please contact Rotork YTC Limited directly.
- Standard type with NBR rubber (ambient temperature range option 1) is subject to damage by ozone. If you suspect that ozone may be present at the site or if supplied air is likely to contain ozone, select a high temperature version (ambient temperature range option 2) or a low temperature version (ambient temperature range option 3) with SILICONE rubber.
- The warranty period for the product is (12) months from the date of shipment unless otherwise stated. Customers can extend the warranty period by an additional (12) months by registering the product's serial number or lot number, customer information, and installation address on the warranty extension application site Product Registration (<https://www.rotork.com/en/service/product-registration>).
- Manufacturer warranty will not cover products that have been subjected to abuse, accidents, alterations, modifications, tampering, negligence, misuse, faulty installation, lack of reasonable care, repair or service in any way that is not contemplated in the documentation for the product, or if the model or serial number has been altered, tampered with, defaced or removed; damages that occurs in shipment, due to act of God, failure due to power surge, or cosmetic damage. Improper or incorrectly performed maintenance will void this limited warranty.

- For detailed warranty information, please contact the corresponding local Rotork YTC Limited office or main office in South Korea.

2 Product Description

2.1 General

Snap Acting Relay is a device that receives its main pneumatic pressure from the plant as signal pressure and changes the direction of pneumatic flow by changing the direction of the flow path inside the product when the signal pressure drops below the set pressure. For general use, it is installed on the control valve, and when the main pneumatic pressure from the compressor is lower than the required pressure due to power failure or pipe breakage, it senses the drop and flows the pressure from the air tank which is connected to the Snap Acting Relay to the actuator of the control valve and moves the valve to the safe position.

2.2 Main Features and Functions

- It can be installed using only piping without a separate bracket.
- Hysteresis is below 0.01 MPa.
- Built-in 80 mesh screen prevents foreign matter from entering and prevents malfunction.
- Highly corrosion-resistant polyester powder coated aluminum body or stainless steel body for high durability in various environments.

2.3 Label Description

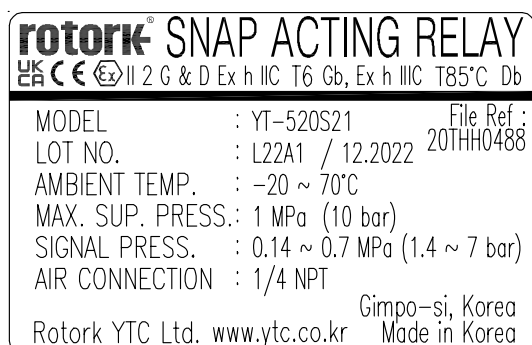


Fig. L-1: YT-520 (UKEX, ATEX)

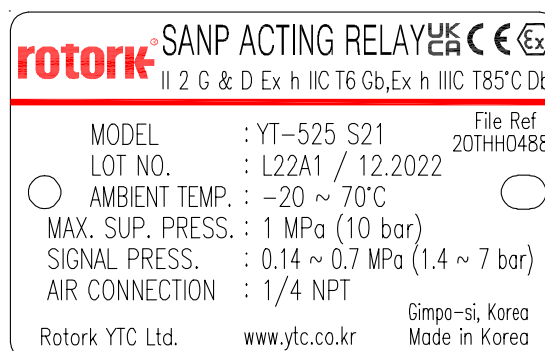


Fig. L-3: YT-525 (UKEX, ATEX)

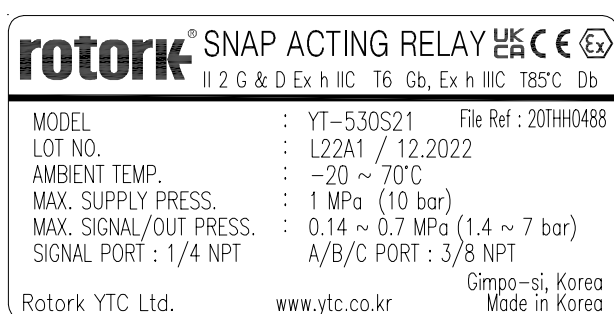


Fig. L-5: YT-530 (UKEX, ATEX)

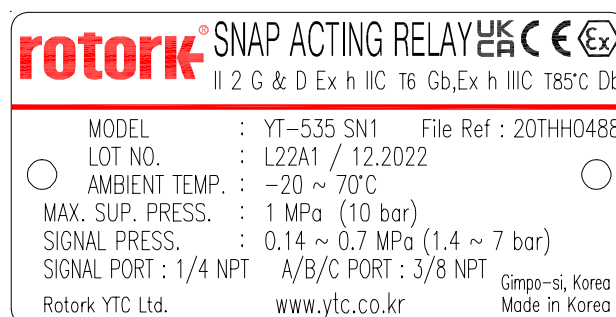


Fig. L-7: YT-535 (UKEX, ATEX)

- **MODEL :** Indicates the model number and additional symbols.
- **LOT NO. :** Indicates unique lot number.
- **MONTH.YEAR :** Indicates manufactured month and year.
- **AMBIENT TEMP. :** Indicates the allowable ambient temperature.
- **MAX. SUPPLY :** Indicates max. supply air pressure level.
- **SIGNAL PRESSURE :** Indicates the signal pressure range.
- **AIR CONNECTION :** Indicates connection thread type.

2.4 Product Code

YT-520 / 525 / 530 / 535 1 2 3

1 Acting type	S : Single acting
	D : Double acting
2 Air Connection type	2 : NPT
3 Ambient Temperature	1 : -20 to 70 °C (-4 to 158 °F)
	2 : -20 to 120 °C (-4 to 248 °F)
	3 : -40 to 70 °C (-40 to 158 °F)
	4 : -50 to 70 °C (-58 to 158 °F)

2.5 Product Specification

Model		YT-520	YT-525	YT-530	YT-535
Max. Supply Pressure		Max. 1 MPa (10 bar)			
Signal Pressure Setting Range		0.14 to 0.7 MPa (1.4 to 7 bar)			
Hysteresis		Below 0.01 MPa (0.1 bar)			
Flow Capacity (CV)		0.9		1.8	
A, B, C port Connection		1/4 NPT		3/8 NPT	
Signal Connection		1/4 NPT		1/4 NPT	
Ambient Temperature	Standard	-20 to 70 °C (-4 to 158 °F)			
	High	-20 to 120 °C (-4 to 248 °F)			
	Low	-40 to 70 °C (-40 to 158 °F)			
	Arctic	-50 to 70 °C (-58 to 158 °F)			
Housing Material		Aluminum	Stainless Steel 316	Aluminum	Stainless Steel 316
Weight	Single	0.71 kg (1.6 lb)	1.7 kg (3.8 lb)	1.5 kg (3.3 lb)	3.3 kg (7.3 lb)
	Double	1.3 kg (2.9 lb)	3.1 kg (6.9 lb)	2.7 kg (6 lb)	5.8 kg (12.8 lb)

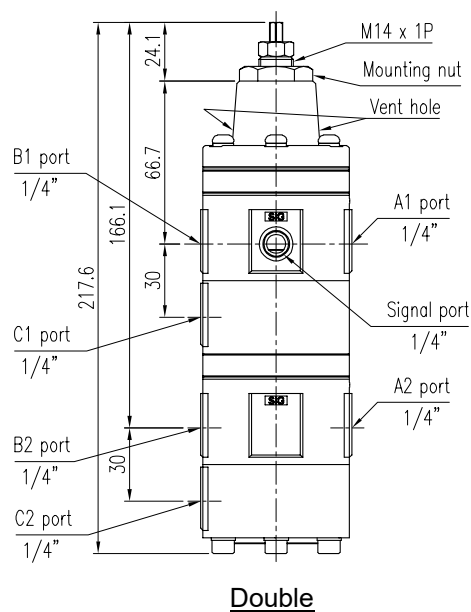
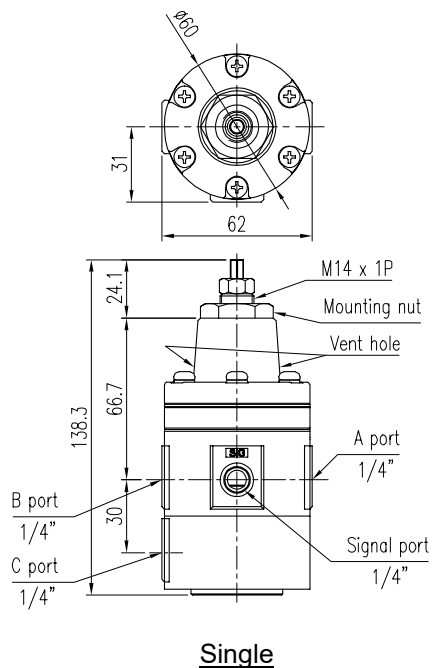


Tested under ambient temperature of 20 °C, absolute pressure of 760 mmHg, and humidity of 65 %.

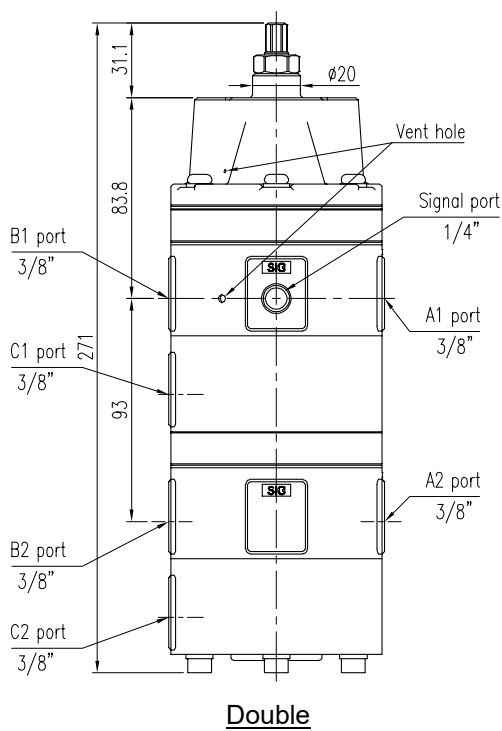
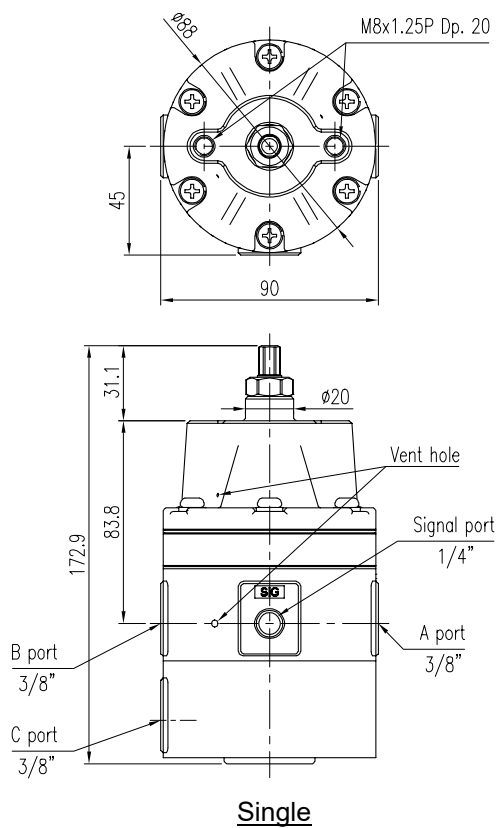
Please contact Rotork YTC Limited for detailed testing specification.

2.6 Product Dimension

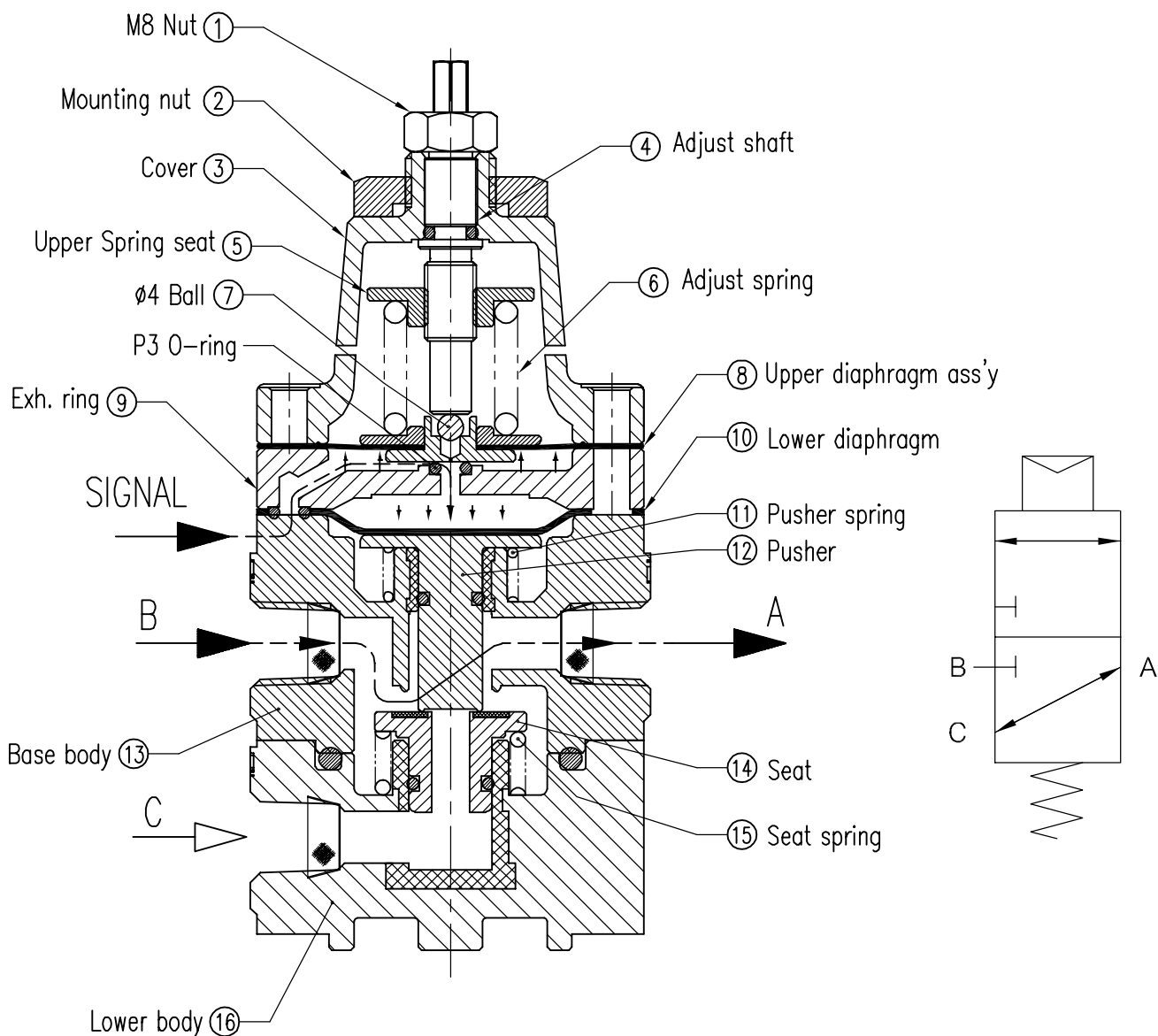
2.6.1 YT-520 / 525



2.6.2 YT-530 / 535



2.7 Operation Logic



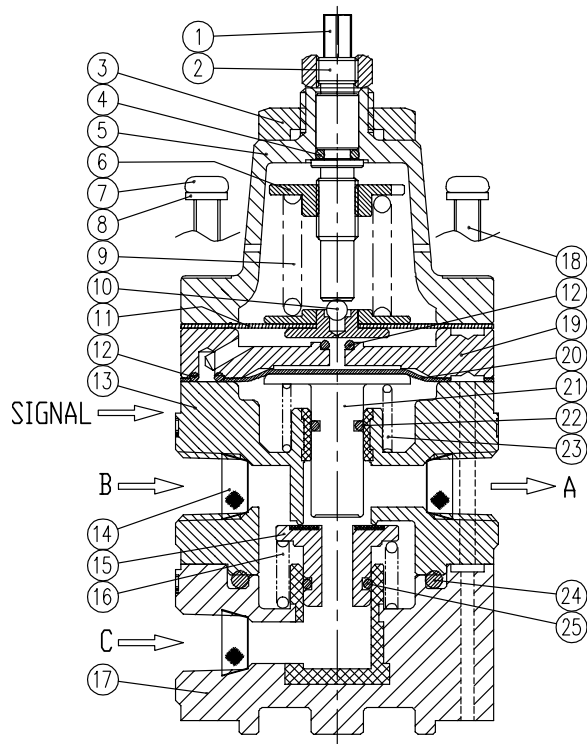
If the signal pressure is larger than the setting pressure ((6)adjustment spring force), the signal pressure is boosted to the (8)upper diaphragm assembly. Through the middle hole, the signal pressure pushes the (10)lower diaphragm and moves down the (12)pusher and the (14)seat. As a result, the B port is connected to the A port.

On the contrary, if the signal pressure is smaller than the set pressure ((6)adjustment spring force), the (8)upper diaphragm assembly will come down and the signal pressure will not go to the lower diaphragm and the (7)4-pie ball will drop from the upper diaphragm assembly. As a result, the air that has pressed the lower diaphragm down will be exhausted through the (7)4-pie ball, and the (15)seat spring will lift the (14)seat and the (11)pusher spring will lift the (12)pusher. As a result, the B port is blocked and the C port is connected to the A port.

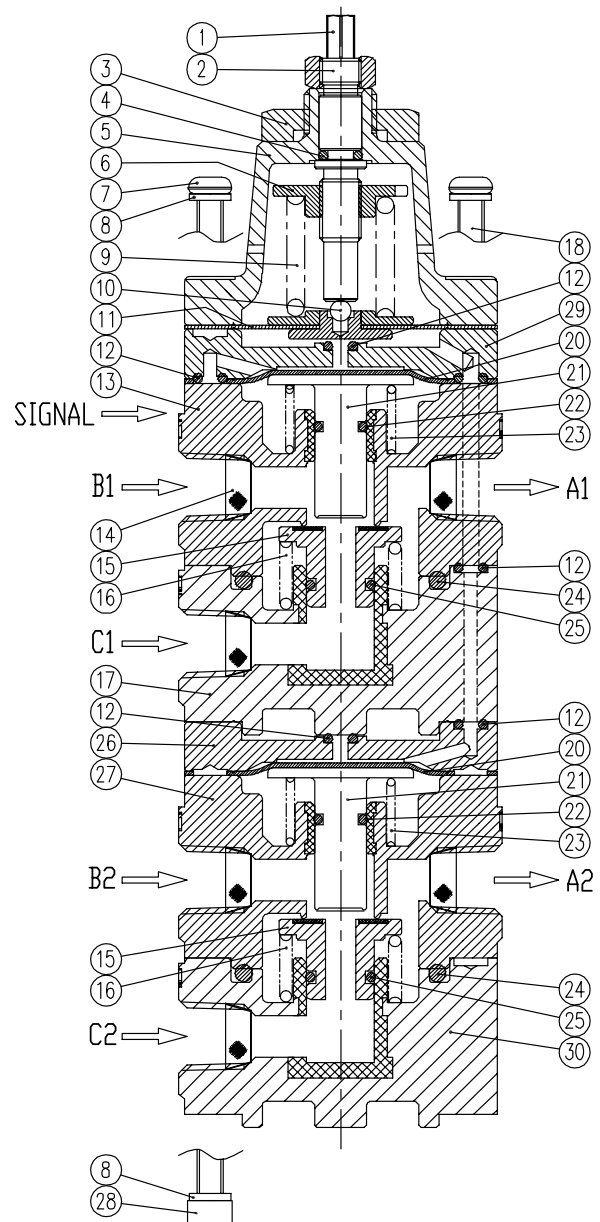
2.8 Section drawings

2.8.1 YT-520 / 525

Single



Double

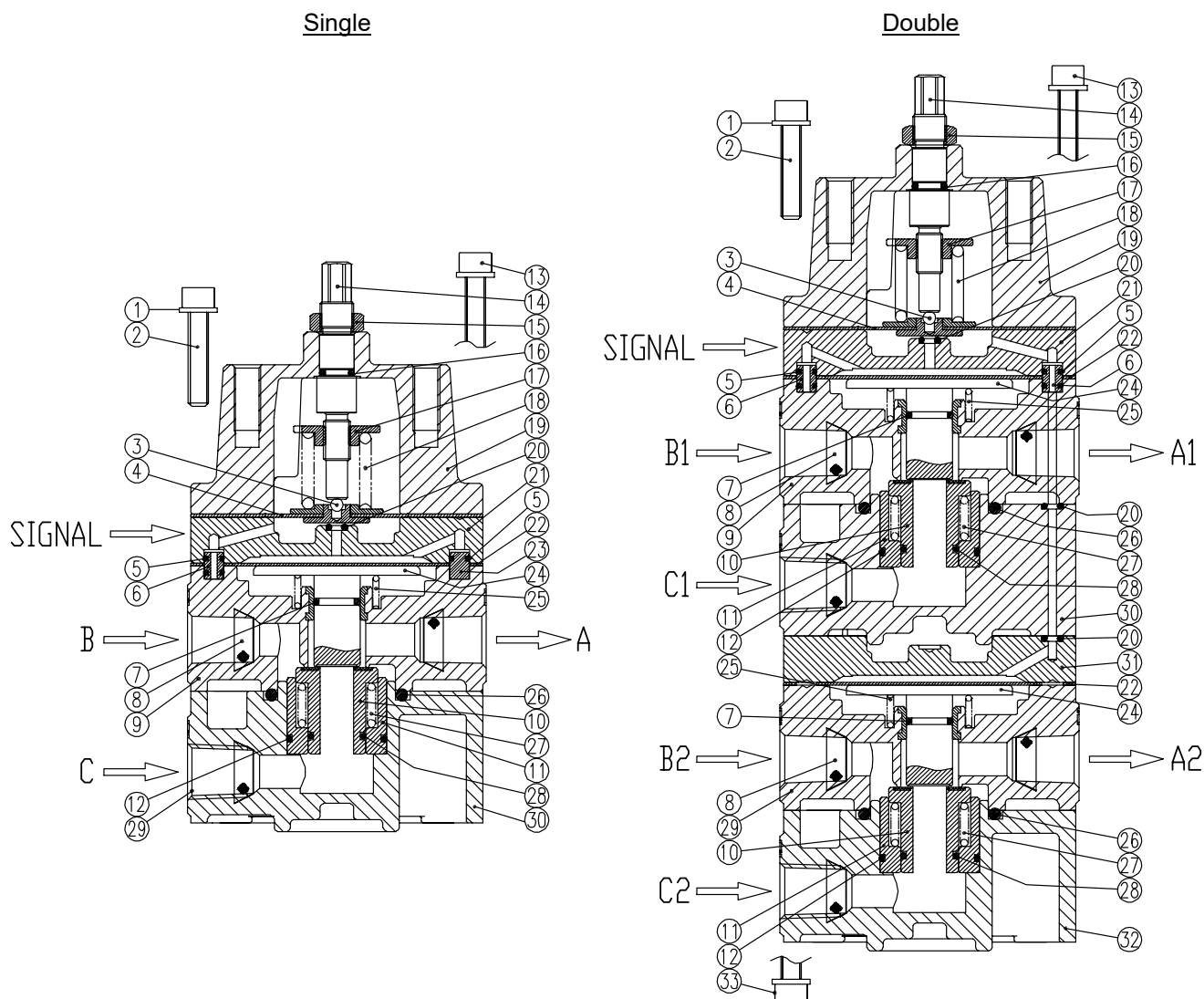


NO.	PART NAME
1	ADJUST SHAFT
2	NUT (M8*1P)
3	MOUNTING NUT
4	O-RING (P5)
5	BASE COVER
6	UPPER SPRING SEAT
7	BOLT (M5*70, RH, 후기공)
8	SPRING WASHER (M5)
9	ADJUST SPRING
10	BALL(φ4)

NO.	PART NAME
11	UPPER DIAPHRAGM ASS'Y
12	O-RING(P3)
13	BASE BODY
14	SCREEN (80MESH, 1/4")
15	SEAT
16	SEAT SPRING
17	LOWER BODY
18	BOLT(M5*30, RH, W/S)
19	EXHAUST RING
20	LOWER DIAPHRAGM

NO.	PART NAME
21	PUSHER
22	O-RING (P7)
23	PUSHER SPRING
24	O-RING (P34)
25	O-RING (P10)
26	EXHAUST RING-D-2
27	BASE BODY-DOUBLE
28	BOLT (M5*90, WH)
29	EXHAUST RING-D-1
30	LOWER BODY-DOUBLE

2.8.2 YT-530 / 535



NO.	PART NAME
1	SPRING WASHER (M6)
2	BOLT (M6*30, WH)
3	BALL(φ4)
4	UPPER DIAPHRAGM ASS'Y
5	O-RING (S4)
6	SIGNAL TUBE-1
7	O-RING (P10)
8	SCREEN
9	BASE BODY-1
10	SEAT
11	LOWER BODY INSERT

NO.	PART NAME
12	O-RING (S26)
13	BOLT (M6*70, WH)
14	ADJUST SHAFT
15	LOCK NUT
16	O-RING (P7)
17	UPPER SPRING SEAT
18	ADJUST SPRING
19	BASE COVER
20	O-RING (P3)
21	EXHAUST RING-1
22	LOWER DIAPHRAGM

NO.	PART NAME
23	SIGNAL TUBE-2
24	PUSHER
25	PUSHER SPRING
26	O-RING(P36)
27	SEAT SPRING
28	O-RING(AN015)
29	BASE BODY-2
30	LOWER BODY-1
31	EXHAUST RING-2
32	LOWER BODY-2
33	BOLT (M6*110, WH)

3 Installation

3.1 Safety

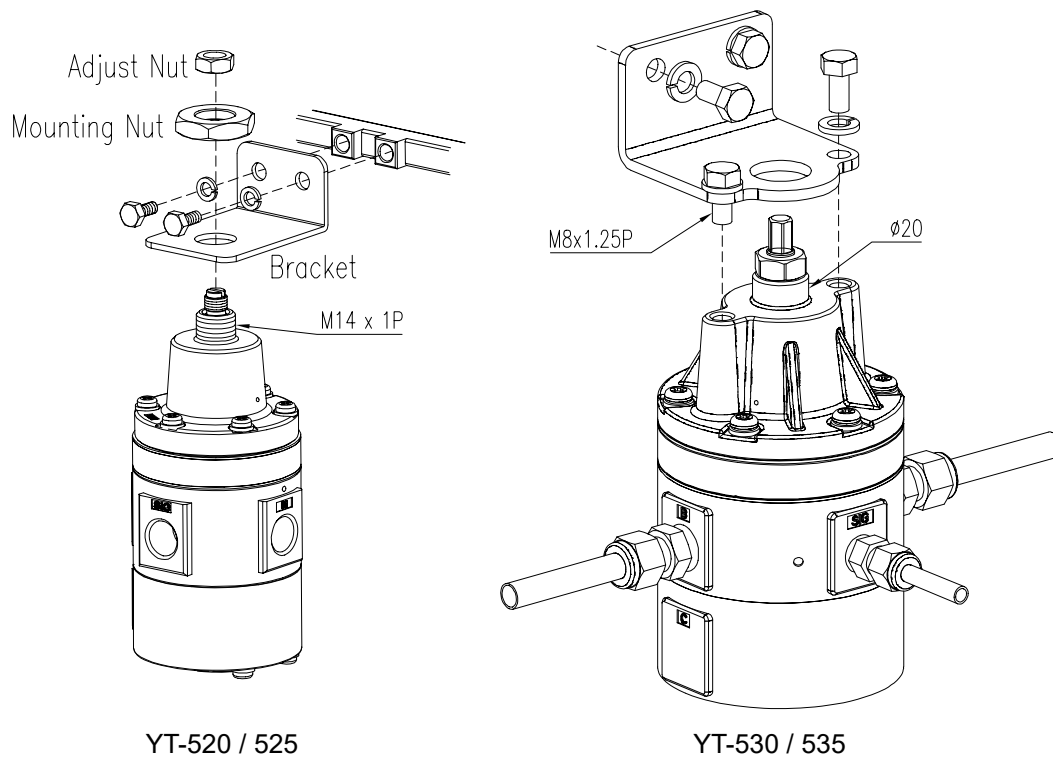
When installing a unit, please ensure to read and follow safety instructions.

- Be sure to have protective equipment and comply with safety regulations.
- Use within specifications specified in the manual. Exceeding the specification may result in damage to the product or accident.
- The supply pressure must be clean, dry air and non-corrosive gas and must be filtered.
- Do not let impurities or foreign materials enter the snap acting relay, especially to the signal pressure port.
- Do not apply the signal pressure beyond the specified specification after piping connection. If the signal pressure exceeds the specified specification, the diaphragm may be damaged and the product may malfunction.
- When adjusting the set pressure after installation, temporarily install a pressure gauge or other equipment that can read the signal pressure and adjust the set pressure while reading the signal pressure. If the set pressure is adjusted without an instrument such as a pressure gauge, the product may be damaged by exceeding the specified specification or turning the adjustment screw too much.
- Be sure that the difference between setting pressure and signal pressure is over 0.1 MPa.
- After setting the pressure, secure the nut so that the adjustment bolt does not turn.
- If there is any impact on the product, it may cause malfunction or failure, so be careful during handling, installation and operation.



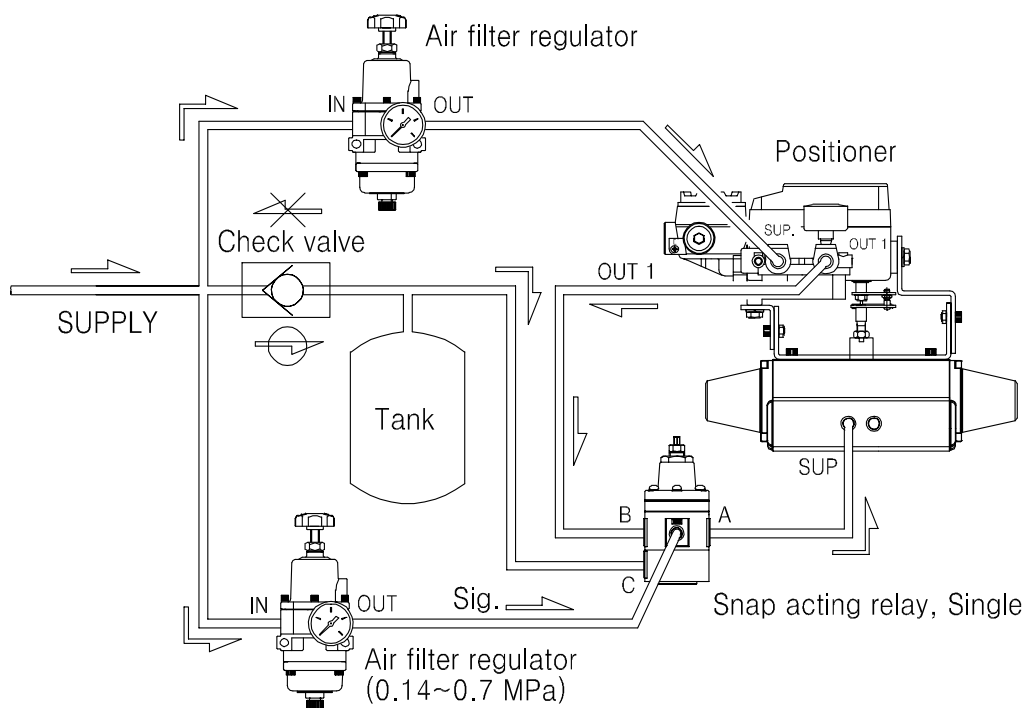
3.2 Installation

- The snap acting relay can be installed with or without a bracket depending on the field conditions. The product can be installed using only pneumatic piping without a separate bracket.
- If you require brackets for installation, you can check the dimensions mentioned in the diagram on previous page and make the desired bracket type to suit each models. Below is an example of the snap acting relay with bracket installation.

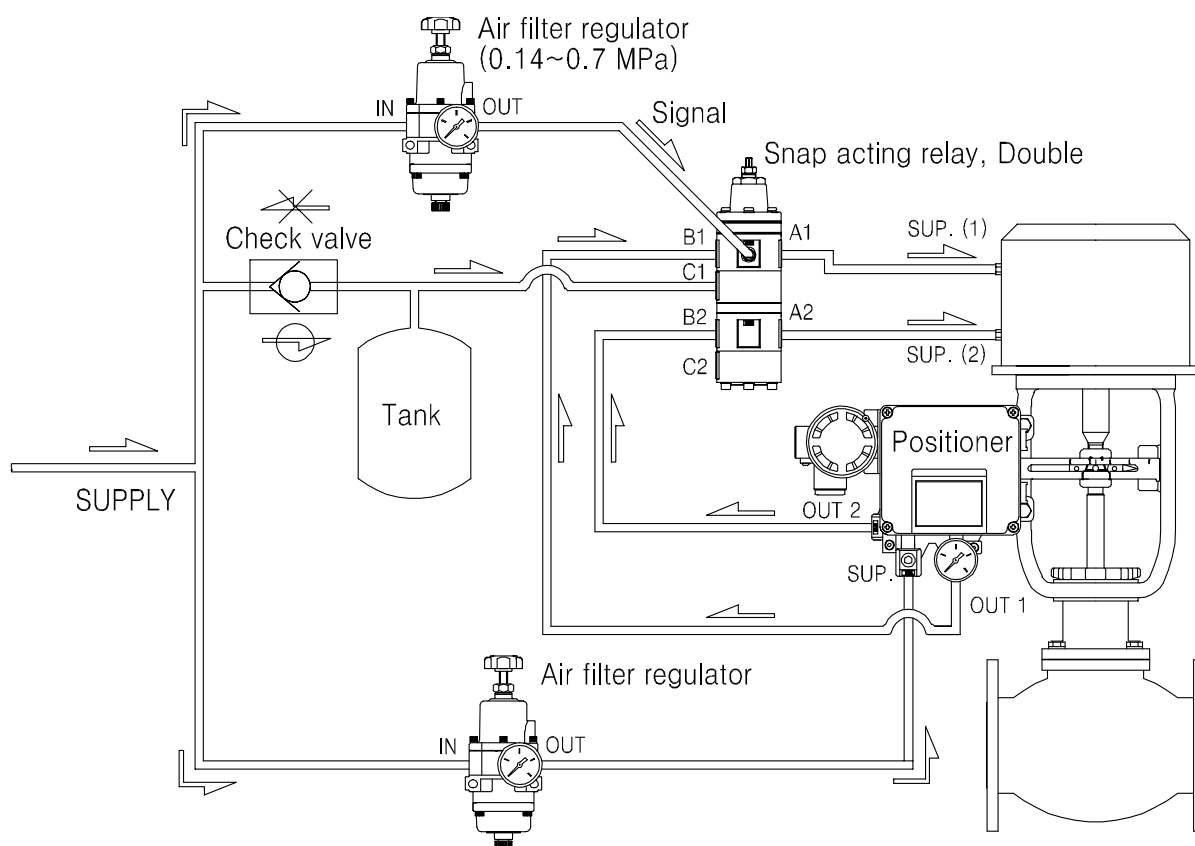


- Before connecting, be sure to blow out all piping to prevent impurities from entering in to the product and ensure that it is the right size meeting the required capacity.
- Turning the adjustment bolt clockwise increases the signal pressure setting.

3.3 Installation Example



Single



Double

4 Maintenance

4.1 Replacement of Parts (Repair kit)

The snap acting relay requires regular maintenance. If necessary, replace the following part.

- Upper diaphragm ass'y : 1 ea

4.2 Replacing Upper diaphragm ass'y

- 1) When replacing the upper diaphragm ass'y, the main supply pressure to the product must be shut down completely.
- 2) Loosen the nut of the adjust bolt and turn the adjust bolt counterclockwise until it does not feel repulsive force.
- 3) Unscrew 6 bolts on spring case assembly in diagonal direction.
- 4) Replace the upper diaphragm assembly with a new one and be careful not to lose the 4-pie steel ball on the top diaphragm assembly and the O-ring (P3) on the bottom.
- 5) Lock the six bolts back on the base cover. Be careful not to damage the diaphragm due to excessive torque when tightening.
- 6) Turn the adjust bolt to adjust the signal pressure setting. Then, lock the locking nut.

5 Trouble-Shooting

- When the signal pressure drops below the set pressure but Snap Acting Relay does not switch the flow
 - ➔ Please check if the setting pressure level is correct. If the setting pressure level is extremely high, please lower the setting pressure level. The factory default setting pressure level is 0.3 MPa
- When the Signal pressure is higher than the set pressure but Snap Acting Relay stays in switched condition.
 - ➔ Please check if the setting pressure level is correct. If the setting pressure level is extremely low, please raise the setting pressure level.
- When the air pressure is continuously discharged from the exhaust hole of the base cover.
 - ➔ The upper diaphragm may be damaged or foreign material may be attached to the steel ball placed in the middle of the upper diaphragm assembly. Replace the upper diaphragm assembly or clean any debris from the steel ball and reassemble.
- When the air pressure is continuously discharged from the exhaust hole in the snap acting relay body.
 - ➔ The inner rubber part may be damaged. Please contact our Customer Support Department for repair.



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PUB126-106-00

Issue 08/25